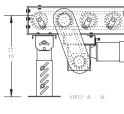
# MODEL 351TCDLRC HEAVY DUTY TAPERED ROLLER CHAIN DRIVEN LIVE ROLLER CURVE



drive and optional supports

351TCDLRC is a true taper heavy duty chain driven live roller curve. Ideal for conveying pallets or other heavy unit loads, this conveyor features "true taper" to maintain product orientation throughout the curve.





### **SPECIFICATIONS**

**TREAD ROLLERS:** Heavy duty 11 ga. tapered rollers, model 351T with sprockets, for true taper effect. See chart, upper right corner for roller dia.

**CHAIN DRIVE:** Roller to roller with No. 60 circular roller chain.

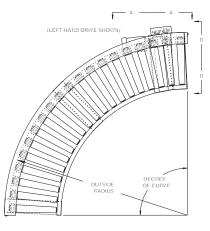
**END DRIVE:** Reversible drive either side mounted or underside (specify). Main drive roller is supported by precision, heavy duty, lubricated, ball bearing units.

**ROLLER CENTERS:** 6" RC measured at outside radius of curve.

SPEED: 35 FPM, constant.

**BED:** 5" at 6.7 lbs. and 7" at 9.8 lbs. structural steel channel frame.

**BEARINGS:** Removable type, heavy duty, ball bearings, zinc plated, grease packed, labyrinth sealed.



**CHAIN GUARD:** The chain drive is enclosed, top and bottom, along the entire length of the conveyor.

**MOTOR DRIVE:** 3/4 HP, 230/460/3, 60 cycle, ODP right angle gear motor.

**DRIVE LOCATION:** Drive located on outside of curve. Specify right hand drive or left hand drive (drive hand determined with reference point located at outside of curve).

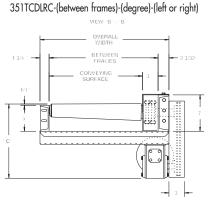
### ELECTRICAL CONTROLS: Optional.

HP @ 35 FPM	"C"
3/4	15"
1	15-1/4"
1-1/2	16-1/8"
2	17"



#### SPECIFY MODEL NUMBER PER EXAMPLE

#### 351TCDLRC-51-90-R



UNIT			90°		45°		
BF	LARGE O.D.	SMALL O.D.	outside Radius	QTY. RLRS			7. WT. 5. (lbs.)
21"	3-1/4"	2-1/2"	6'-6"	20	778	10	423
27"	3-1/2"	2-1/2"	7'-1-1/2"	22	966	11	524
33"	3-3/4"	2-1/2"	7'-9-1/4"	24	1192	12	644
39"	4"	2-1/2"	8'-4-3/4"	26	1460	13	787
45"	4-1/4"	2-1/2"	8'-4-3/4"	26	1523	13	801
51"	4-1/2"	2-1/2"	9'-1/2"	28	1889	14	990
57"	4-3/4"	2-1/2"	9'-8"	30	2307	15	1210
63"	5"	2-1/2"	10'-3-3/4"	32	2789	16	1464

## **OPTIONAL EQUIPMENT**

**BED:** Rollers on 4-1/2" centers on outside radius for 21"-39" BF.

FLOOR SUPPORTS: Supports available. See Conveyor Accessories.

SPEED: Constant speed 1.5-60 FPM; DC variable speed; AC inverter variable speed. Other constant or variable speeds available. NOTE: CAPACITY CHANGES WITH SPEED. 100 FPM MAX. WITH ROLLER-TO-ROLLER CHAIN DRIVE.

**MOTORS:** Available through 3 HP in TEFC, explosion proof, dirty duty, 115/230/1, 575/3, etc.